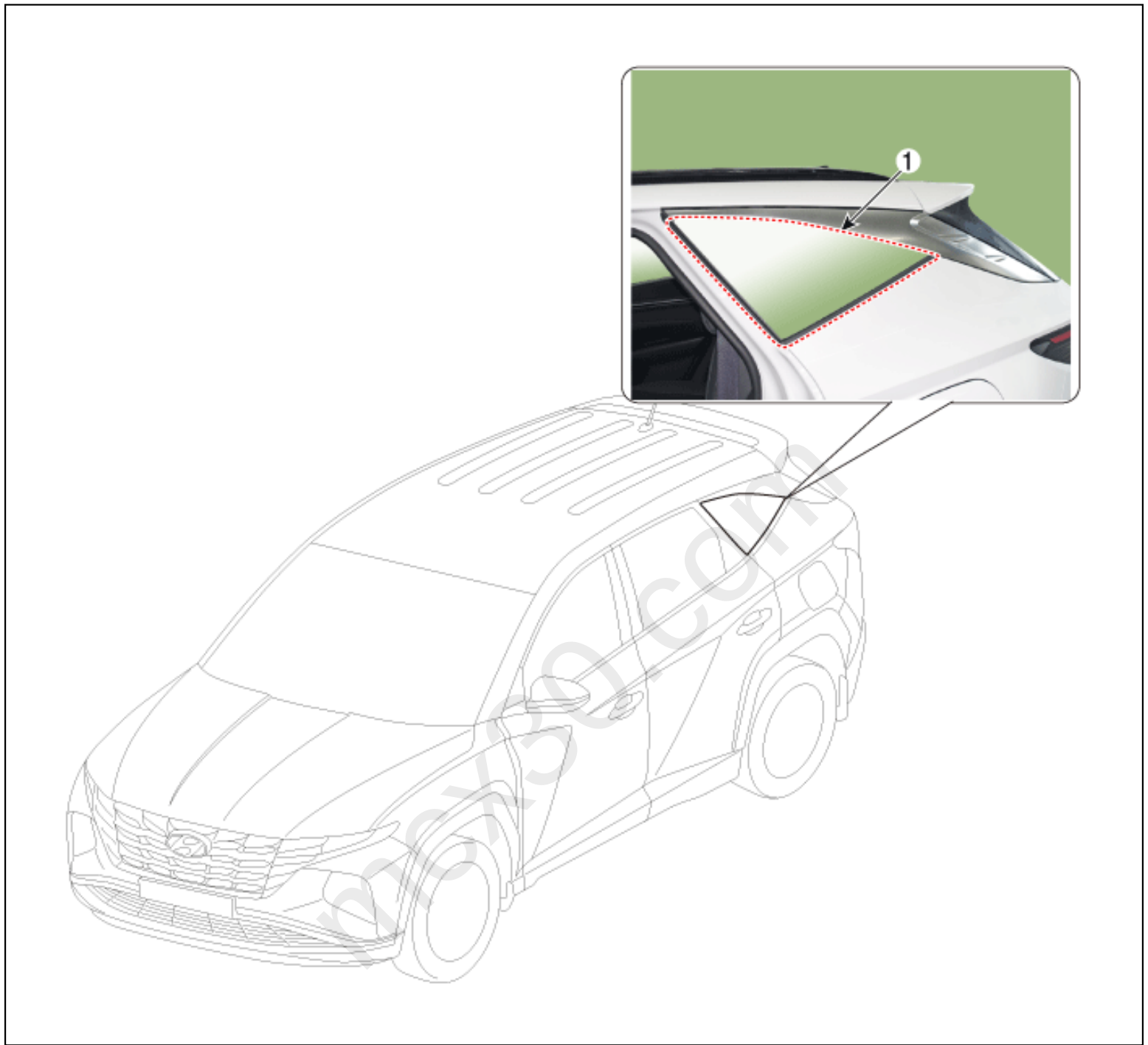




1. Quarter fixed glass

Removal

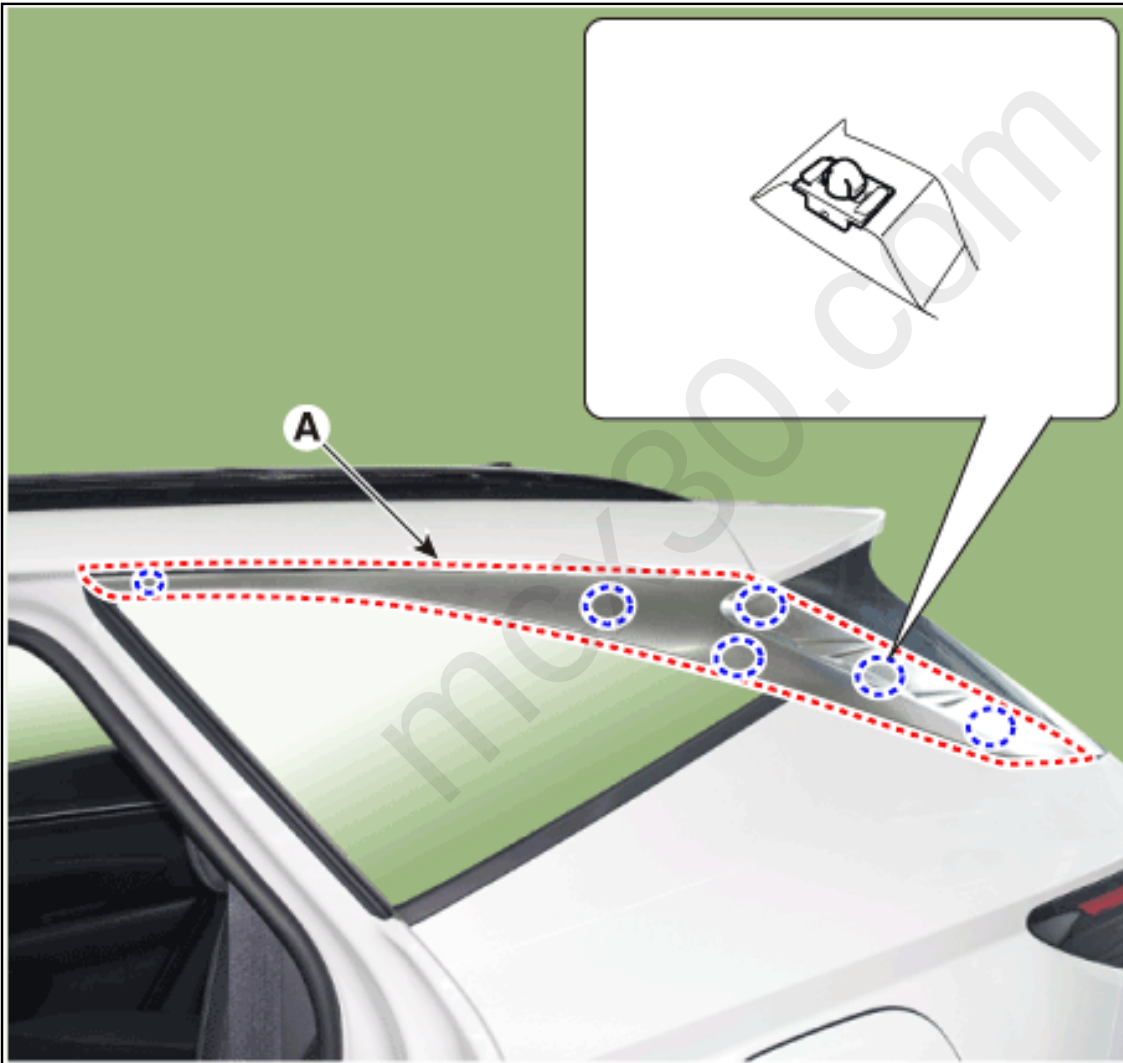


- When removing with a flat-tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components.
- Put on gloves to prevent hand injuries.



- Take care not to bend or scratch the trim and panels.

1. Remove the roof trim.
(Refer to Roof Trim - "Roof Trim Assembly")
2. Remove the C pillar garnish (A).



3. Loosen the quarter fixed glass mounting nuts.



4. Cut out the quarter fixed glass sealant using the utility knife.

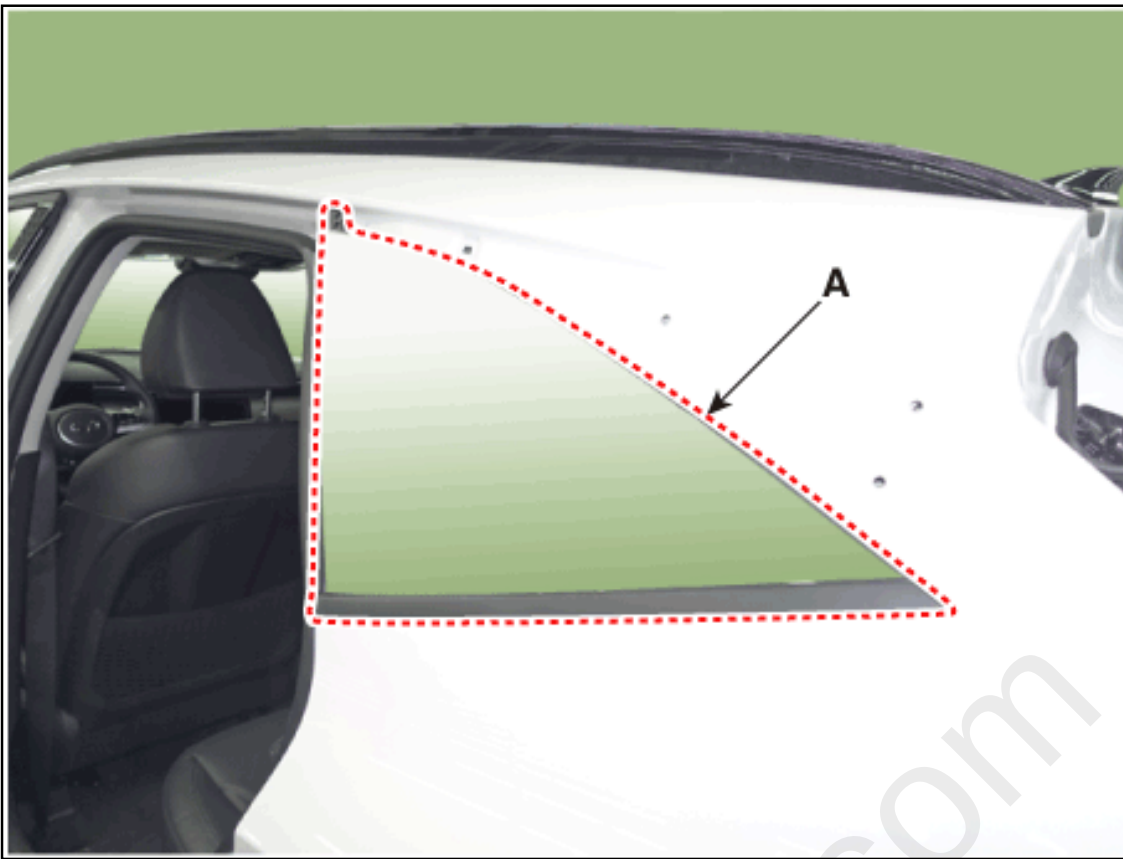


- Do not scrape down to the painted surface of the body as bonding strength may get diminished on damaged paint.



- Remove the rubber dam and fastereners from the body.
- Mask off surrounding surfaces before painting.

5. Remove the quarter fixed glass (A).



Installation

1. With a putt knife, scrape the old adhesive smooth to a thickness of about 2mm (0.08 in.) on the bonding surface around the entire quarter fixed glass flange.



- Do not scrape down to the painted surface of the body as bonding strength may get diminished on damaged paint.
- Mask off surrounding surfaces before painting.

2. Clean the body bonding surface with a sponge dampened in alcohol. After cleaning, keep the surface away from oil, grease and water.
3. With a sponge, apply a light coat of glass primer along the edge of the quarter fixed glass, and then lightly wipe it off with a gauze or cheese cloth.



- Do not apply body primer to the quarter fixed glass, and do not get body and glass primer sponges mixed up.
- Never touch the primed surfaces with your hands. If you do, the adhesive may not bond to the quarter fixed glass properly, causing a leak after the quarter fixed glass is installed.
- Keep water, dust, and abrasive materials away from the primed surface.

4. With a sponge, apply a light coat of body primer to the original adhesive remaining around the flange. Let the body primer dry for at least 10 minutes.



- Do not apply glass primer to the body, and be careful not to mix up glass and body primer sponges.
- Never touch the primed surfaces with your hands.

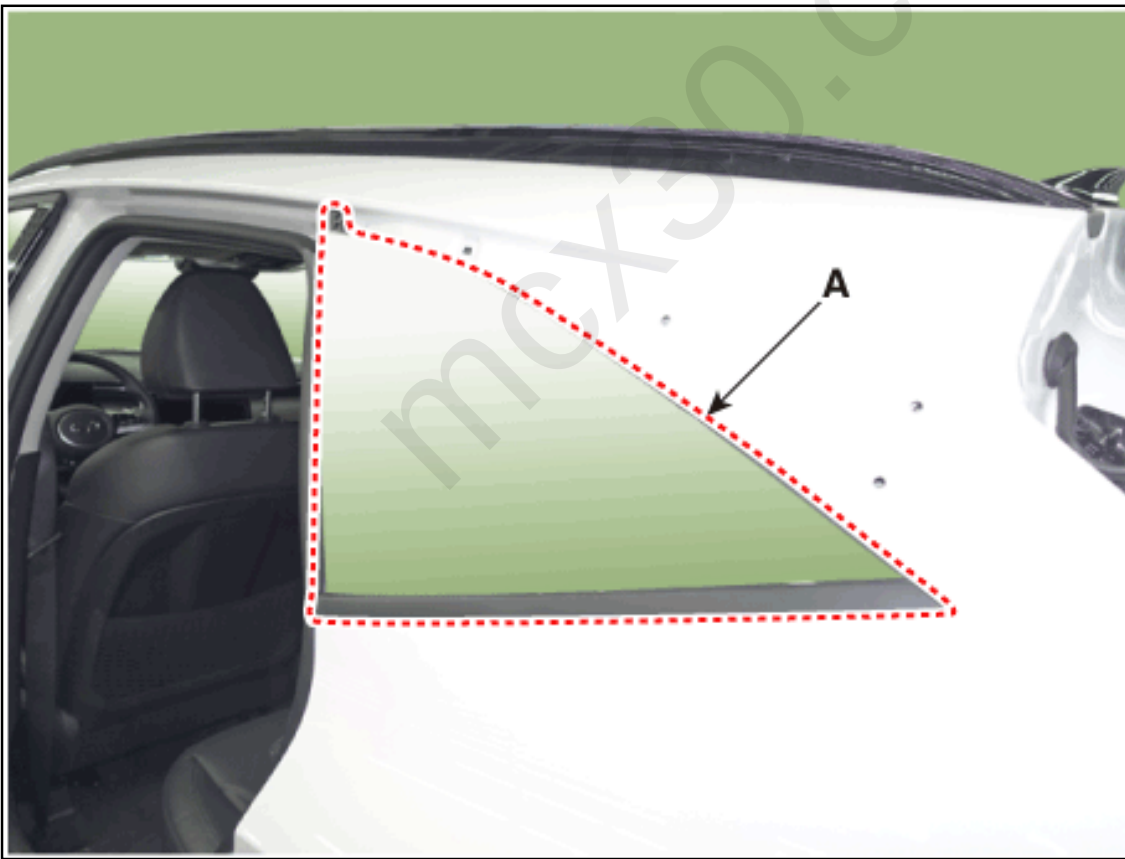
5. Install the quarter fixed glass and nuts (A).

Tightening torque :

3.9 - 4.4 N.m (0.4 - 0.45 kgf.m, 2.9 - 3.3 lb-ft)



- Install the quarter fixed glass by tightening the bolts, in the sequence as shown.



6. Install the roof trim.
(Refer to Roof Trim - "Roof Trim Assembly")